# CHEMICALS T: +3 ..... Manufacturer of Sealants info@

### **Detasil S**

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#### **DESCRIPTION**

**DETASIL S** is a non-toxic, solvent-free, low modulus multipurpose one component silicone sealant (RTV-1), based on an acetic curing system.

**DETASIL S** has a high resistance to ageing, low and high temperatures (- 60°C to +180°C).

#### **APPLICATIONS**

**DETASIL S** has been specially formulated for all types of sanitary applications especially for rooms with high humidity such as bathrooms, kitchens, etc.

**DETASIL S** cures to form a permanent water-tight and weather-proof seal to most non-porous surfaces such as glass, aluminium, painted or varnished wood, ceramics, enamel, porcelain, lighting domes and glass bricks etc.

#### JOINT DIMENSIONS

Joint width	Joint depth	Allowed
		difference
3-4 mm	4-5 mm	± 1 mm
6 mm	6 mm	± 1 mm
8 mm	6 mm	± 1 mm
10 mm	6-8 mm	± 2 mm
15 mm	10 mm	± 2 mm
20 mm	10-12 mm	± 2 mm
25 mm	15 mm	± 3 mm

#### PROCESSING TEMPERATURE

Between +5°C tot +40°C.

#### **PREPARATION**

All surfaces should be dry, clean and free from dust or grease. When necessary, degrease with MEK, alcohol or ethanol. If necessary, use a primer. It is recommended that adhesion tests are carried out to determine the suitability of the product for its application.

#### **PRIMERS**

		Colour	Curing time
Porous substrates	DL 783	Transparent	± 60 min.
Non porous substrates	Primer DL 435.10	Transparant	± 30 min.

#### **TOOLING**

When needed with **DL100** or tools.

#### **CLEANING**

#### **Before vulcanisation:**

a) tools : with white-spirit or solvent b) surfaces : with **Parasilico Cleaner** 

#### After vulcanisation:

Remove as much as possible mechanically; the remainders of the silicone with **Silicone Remover**.

#### REPAIRING

With the same product.

#### **COLOURS**

White, transparent. Other colours are available on request (min. 75 cartridges).

#### **SHELF LIFE**

Min.12 months if kept in the original packed and stored in cool and dry conditions between +5°C and +25°C.

#### **PACKING**

25 cartridges of 310 ml/box - 48 boxes/pallet 25 sausages of 400 ml/box - 48 boxes/pallet 20 sausages of 600 ml/box - 45 boxes/pallet

#### **LIMITATIONS**

Do not use in closed rooms. Do not expose to thermical, mechanical or chemical influences before complete vulcanisation. Good ventilation is important during application and vulcanisation of the product.

- on natural stone, mirrors, polyacrylate and polycarbonate: see technical service department
- structural glazing: see technical service department.
- Cannot be painted: see DETASIL VP
- It should not be used in contact with metals like lead, copper due to corrosion
- Do not use on plastics and alkaline surfaces like concrete and stone, we recommend the use of a primer.

The data on this sheet have been drafted according to the last state of the laboratory data. Technical characteristics can be changed or adapted. We are not responsible in case of incompleteness. Before usage, one needs to ensure that the product is suitable for its application. Therefore, tests are necessary. Our general conditions apply.

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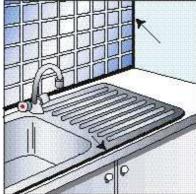
#### **SAFETY**

The application should take place in well ventilated rooms, so that cross linker vapours can escape. These cross linker vapours may not be inhaled during long periods of time or in high concentrations. Avoid prolonged contact with skin. In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Avoid contact with food as long s the sealant is uncured. Consult our safety data sheet.

#### **TECHNICAL CHARACTERISTICS**

Unvulcanised rubber	
Type of sealant	Polysiloxanes
Vulcanising system	vulcanising through moisture in the air
Skin forming time (23°C en 50% R.H.)	TRS: 15 min – Colours: 25 min
Vulcanisation rate (23°C en 50% R.H.)	1-2 mm / 24 hrs
Density (ISO 1183)	TRS: 1,01 g/ml - Colours: 1,36 g/ml
Vulcanised rubber	
Shore A hardness (ISO 868)	TRS: 16 - Colours: 22
Elastic recovery (ISO 7389)	> 90 %
Deformation capability	25 %
Modulus at 100% elongation (ISO 8340)	TRS: 0.33 N/mm <sup>2</sup> - Colours: 0.38 g/ml
% elongation at break (ISO 8339)	TRS 300 % - Colours: 270%
Temperature resistance	-50°C / + 150°C







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