



## CHARACTERISTICS

- Glue on the basis of synthetic resins and solvents
- Fills openings up to 0,6 mm

## APPLICATIONS

- Recommended for the bonding of rigid PVC, PVC gutters, double-paned windows, pipes in rigid PVC, fittings
- Also suitable for ABS
- For the bonding of PVC pipes with exterior diameter up to 160 mm
- Not suitable for pipes under pressure

TECHNICAL CHARACTERISTICS	
Colour	Transarent when dry
Viscosity	+/- 700 mPa.s
Inflammability	yes
Density	+/- 0,93 g/ml
Frost	Does not fear frost, but when stored in a cold area, viscosity increases
Shelf life, in the original packing in dry conditions between +5°C - +25°C	Tube 125 ml: min. 12 months Can 250 ml: min. 24 months

PACKING
15 tubes of 125 ml/box - 80 boxes/pallet
12 cans with brush of 250 ml/box - 50 boxes/pallet

## METHOD OF USE

### Preparation

All surfaces need to be dry, clean and free from dust of grease.

### Application

- Coat an even layer of **Paracol PVC/PVC** with a brush on both parts to be assembled with no excess.
- The bond will be more complete if uniformed pressure is used.
- For the bonding of PVC pipes check the proper fitting of both ends (male and female).
- The two tops should be rubbed spirally with the glue and the pipes should be pushed together without any twisting.
- Wipe off immediately excess of glue with a clean cloth.
- Avoid handling for 10 min after assembly. Bond can be tested after 24 hours.
- Make sure the packing is closed correctly after use.

### Cleaning

The pipes to be bonded have to be cleaned with our solution.

## LIMITATIONS

Not suitable for pipes under pressure

## SAFETY

Safety data sheet available on request

This technical data sheet replaces all previous editions. The data on this sheet have been compiled according to the last laboratory report. Technical characteristics can be changed or adapted. We are not responsible for any incomplete information. Before use, one needs to ensure that the product is suitable for his application. Therefore, tests are necessary. Our general conditions apply.